



A&B Foundry and Machining (India)

Chaprola Road, Prithla, District Palwal, Haryana-121102

Phone: 9910036680, 9312837249 Website: www.abfoundryindia.com Email: support@abfoundryindia.com

THE COMPANY AT A GLANCE

- A&B Foundry and Machining (India), is a state-of-the-art metal foundry located approximately 40 kms. from the capital city of New Delhi, in Prithla, Haryana, India.
- The company is engaged in the manufacturing of Iron, Steel & Steel Alloy castings, specializing in Manganese steel castings used in the stone crusher industry.
- Currently the company is capable of designing, engineering, and manufacturing castings ranging anywhere from 100 kgs. to 3000 kgs. in weight.

TARGET INDUSTRIES

- Stone Crusher Industry
 - Jaw Plates, Concave, Mantle, Cheek Plates, Side Plates, Wedges, Blow Bars, and liners.
- Railways
 - Turbine Casing, Blower Casing, Impeller, Pump Casing, Gas Inlet Casing, and Axles.
- Earth Moving Equipment Industry
 - Axles, Teeth and Brackets.
- Power Plants
 - Inner & Outer casing, Base Plates, Valve Body, Impellers, Liners, Rollers, Hammers, Bull Rings, Cover Plates, Pump casings and Wicket gate.
- Steel Plant
 - o Slag Cup, Gears and Gear Box.
- Sugar Mills
 - Bearing Housing, Rollers, liners, and Pinions.
- Rolling Mills
 - Rolls, Rings and Bearing Block





EQUIPMENT & FACILITIES

• The plant is spread across 2 acres of land parcel with 24,000 sqft. of shop floor space constructed (excluding office block), and another 24,000 sqft. planned for future expansion.



- Melting Section
 - o Installed capacity of melting over 800 tons of liquid metal/month, through its 3000 kgs. capacity induction furnace- Electrotherm make.
 - o Oil fired Laddle-preheater.
 - o Top & Bottom pouring ladles of various capacities.
- Moulding Section
 - $\circ \quad \text{Complete setup for hand moulding using CO_2 silicate process.}$
- Fettling/Finishing
 - Pencil hand grinders, heavy swing frame grinders, pneumatic chipping machines, welding machines, turning & milling machines etc.
- Heat Treatment Section
 - o Oil/Gas Fired 10 Ton capacity heat treatment furnace along with water quenching tank and material lifting crane.
- Quality Checking
 - $\circ~100\%$ Visual Inspection of all castings.
 - Online Spectral Analysis of every pour using Spectrometer (Thermo Fisher ARL).
 - o Physical, Non-Destructive Testing (NDT) performed as per customer requirement.



WHY US?

- The Company enjoys a strong technical partnership with A&B Foundry and Machining LLC - a Franklin, Ohio, USA based company that has been operating in the foundry industry for over 50 years and is a reputable name across the globe for non-ferrous based castings.
- The Company has the capability to cast large Iron & Steel Castings with the most stringent & complex specifications as per customer/industry standards.
- The Company possesses pattern making, fabrication & CNC machining capability, thus providing a one-stop-shop for all its customer needs.
- The Company possesses a 10-metric ton heat treatment furnace with added capability of either Quenching, Annealing, Tempering or Normalizing the product.
- The Company possesses in-house capability to carry out elemental analysis of each of its pour using a spectrometer (Make Thermo Fisher ARL)
- The Company also utilizes computer aided designing/machining (CAD/CAM) software's such as AutoCAD, SolidWorks, and DesignCAD to develop drawings pertaining to casting layout, engineering, and process control.
- Company's unwavering commitment to quality, on-time delivery, competitive pricing and complete customer satisfaction enables it to stand out among its peers.